

# D4825U-UNL2 Series High Power UV LED Module



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### Absolute Maximum Ratings (T<sub>hs</sub>=50°C)

Parameter	Rating
	D4825U-UNL2 Series
DC Forward Current	2.8 A (0.7A per channel)
Power Consumption	123 W
LED Junction Temperature	125°C
Operating Temperature	-40°C~70°C
Storage Temperature	-40°C~110°C

 $T_{hs}$  – Temperature at heat sink

### General Characteristics (under the conditions set forth in the Notes section below)

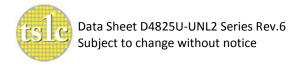
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Parameter	D4825U-UNL2 Series	
Dimensions	25.3mm x 48mm x 3.3mm	
Chip Connection Arrangement	12S, 4 independent channels	
Emitting Area Size	25mm x 17.5mm	
Typical input current	2A (0.5A per channel)	
Typical Input voltage	35V-42V typ. 40V	
Connector housing type	Molex 504051-1001 (10 pin)	

**Electro-Optical Characteristics (Driving current = 2.8A)** 

Part number	Color Bin	Minimum Peak Irradiance <sup>2</sup> (W/cm <sup>2</sup> ) <sup>Note 2</sup>	Vf (V)		
		Distance = 1mm from LED surface	Min.	Max.	
D4825U-UNL2	U40	10	37	44	
	(380-390 nm)				
	U50	14	14	37	4.4
	(390-400 nm)		5/	44	
	U60	16	16	37	44
	(400-410 nm)		5/	44	

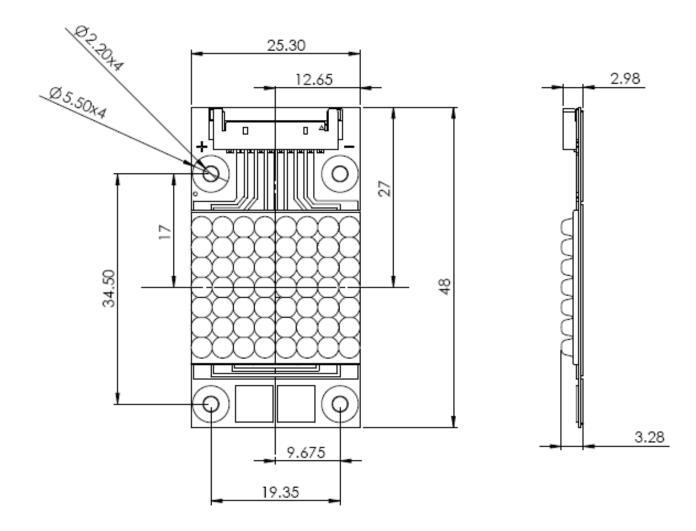
### Notes:

- 1. The peak wavelength is measured with an accuracy of ±1nm
- 2. Peak Irradiance refers to measurements with EIT UVICURE PLUS II in UVV program and/or UVA program at the emitting surface. Irradiance value can vary significantly by the type of measurement device and measurement conditions. The values stated are subject to the limits and set up of TSLC testers. All other measurement data are defined as long-term production mean values and are only given for reference.
- 3. Data measurements are based on testing conditions with a constant substrate temperature at or below 50°C under pulse testing conditions. All values stated are subject to the limits and set up of TSLC's testers. All other measurement data are defined as long-term production mean values and are only given for reference.
- 4. A critical component is a component used in a life-support device or system whose failure can reasonably be expected to cause the failure of that life-support device or system, or to affect its safety or effectiveness of that device or system. Life support devices or systems are intended (i) to be implanted in the human body, or (ii) to support and/or maintain and sustain human life. If they fail, it is reasonable to assume that the health of the user may be endangered. Components used as a critical component must be approved in writing by TSLC
- 5. These devices emit high intensity UV/NUV light. Necessary precautions must be taken during operation. Do not look directly into the light or look through the optical system when in operation. Protective eyewear should be worn at all times during operation.
- 6. This product has been designed to operate only with a constant current power source.
- 7. Always follow thermal design recommendations in the relevant Application Note.





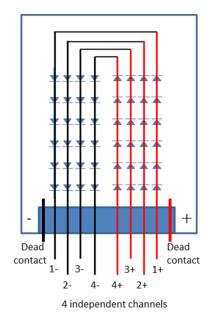
## **Mechanical Dimensions**

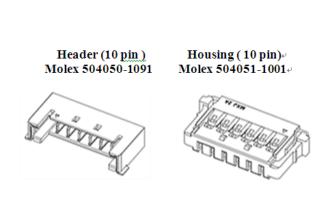


### Notes:

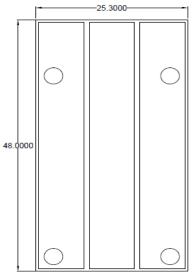
- 1. Drawings are not to scale
- 2. All dimensions are in millimeter

### **Electrical Connector**

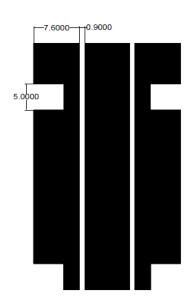




# **Recommended Stencil Pattern Design for Thermal Grease**



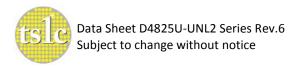




Thermal grease mask Area

### Notes:

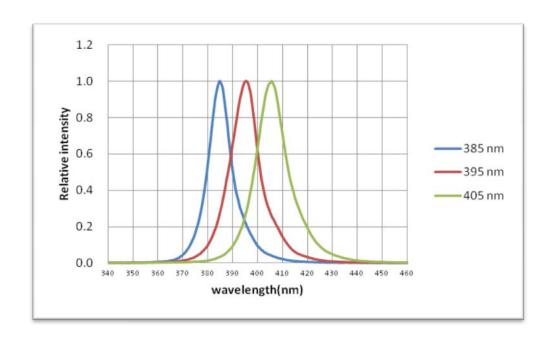
- 1. All dimensions is millimeter
- 2. Drawing is not to scale
- 3. Stencil thickness is dependent on selected thermal interface material (TIM). Please consult TIM provider.
- 4. Excess TIM should be avoided.





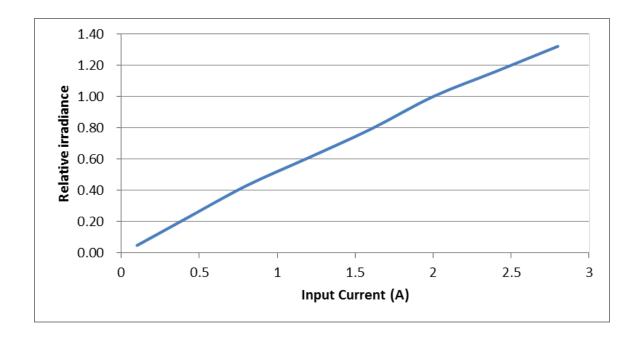
# **Typical Relative Spectral Power Distribution**

### **D4825U-UNL2 Series**

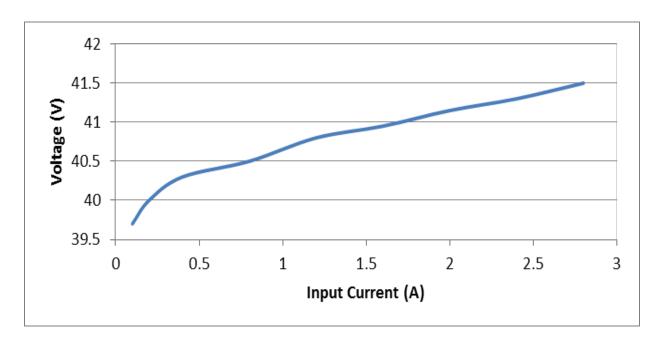


# **Input Current vs. Irradiance Characteristics**

### **D4825U-UNL2 Series**



## **Input Current vs. Voltage Characteristics**

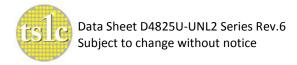


# **Safety Precautions**



The UV LED COB module emits a strong UV light in the UVA range. It is strongly recommended to use the appropriate eye and body protection while using the product and to follow the recommended safety and handling precautions.

- Do not look directly into the UV module when it is operating.
- Always wear a UV-proof face shield and cover all exposed skin while the UV module is in operation.
- Hold the UV module so that the light beams are facing away from you.
- Always turn off the device and unplug the power cord before handling the module.
- Keep the module dry at all times.
- For indoor use only.
- Do not attempt to repair the product.





# **About Us**

**TSLC Corporation** is devoted to developing high-density and multi-size emitters with powerful output to satisfy the needs of every customer.

**TSLC Corporation** is the leader in LED solutions. Unlimited design flexibility for interior and exterior spaces with high-end lighting effect; energy-efficient for UV curing to improve the quality of medical care; horticulture solutions create a better environment for everyone; high-intensity rotatable lightings for the entertainment industry, TSLC is always there for your lighting needs.

For further company or product information, please visit us at www.tslc.com.tw or please contact sales@ tslc.com.tw.





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